



# Research vs. Manufacturing

**Diversion Control Division  
Supply Chain Conference  
Houston, TX  
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# Policy Statement: Clarification of Coincident Activities for Researchers

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**Federal Register  
October 31, 1995  
(60 FR 55310)**

**DEPARTMENT OF JUSTICE**

**Drug Enforcement Administration**

**21 CFR Part 1301**

**[DEA No. 131N]**

**Clarification of Coincident Activities  
for Researchers**

**AGENCY:** Drug Enforcement  
Administration, DOJ.

**ACTION:** Policy Statement.

[60 FR 55310 \(Oct. 31, 1995\)](#)





# Research vs. Manufacturing

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Research and Manufacturing are designated as independent activities for which separate DEA registrations are required





## Research

- Synthesis route
- Process parameters in lab
- Adhesive studies
- Laboratory testing
- Dosage release rate studies

## Manufacturing

- Granulation development
- Validation
- Dosage forms for approval and testing, including clinical trials
- Stability
- Exhibit batches
- Rework processes





## Researcher Registration

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There are two separate categories for researcher registration which are based on controlled substance schedules:

- **Schedule I Researcher**
- **Schedule II-V Researcher**

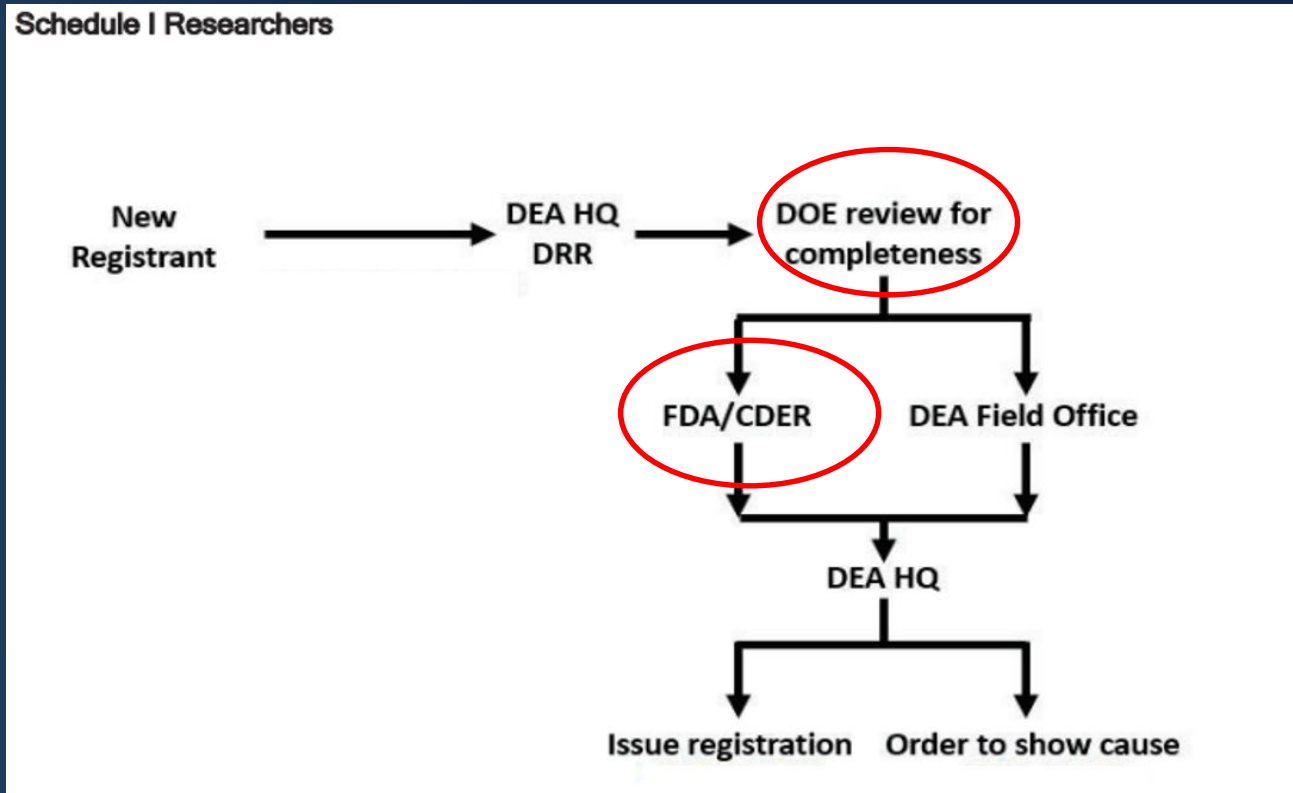
If a researcher wishes to conduct research in schedules I and schedules II-V, they must obtain **two separate registrations**, a researcher may not have schedules I–V on one DEA registration. 21 CFR 1301.13(e).



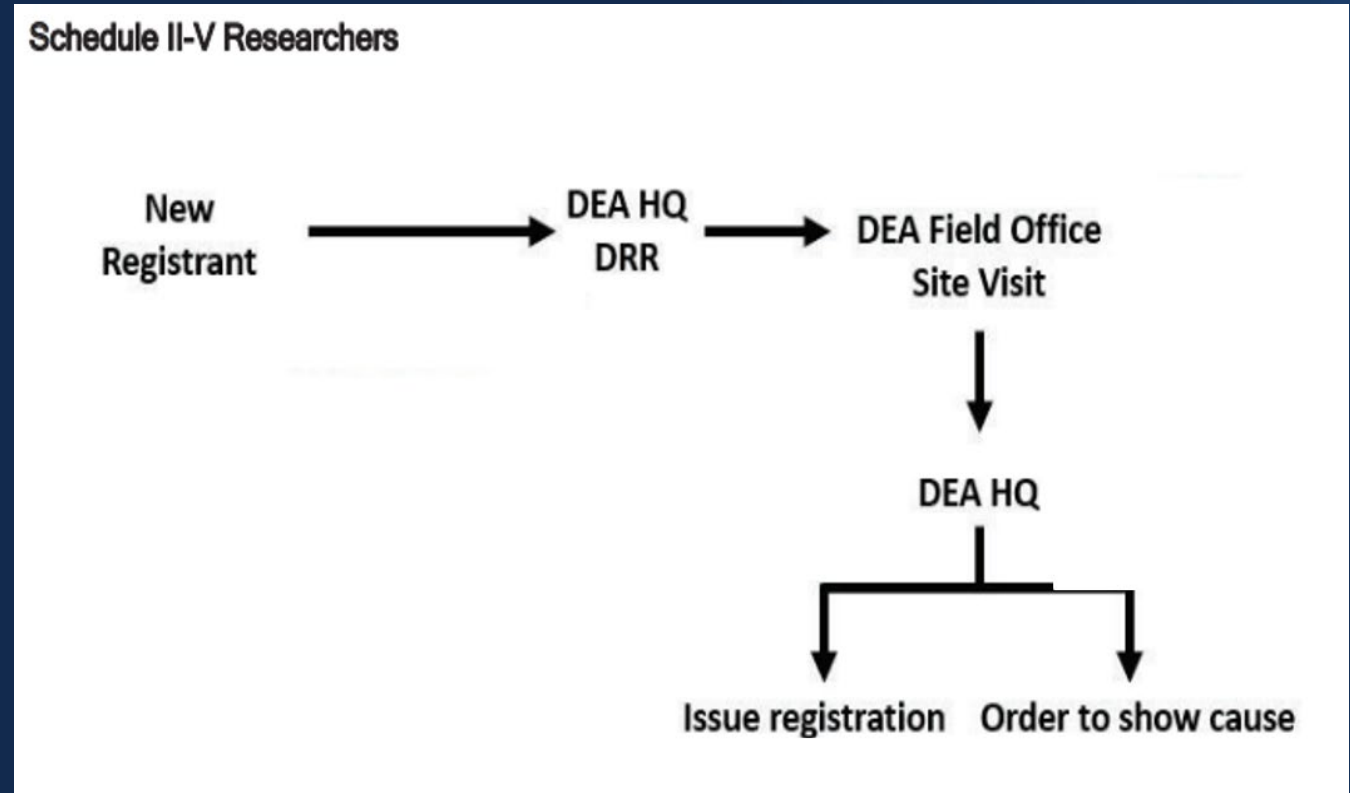


# Schedule I vs Schedule II-V Researcher Registration

## Schedule I



## Schedule II-V





# Researcher Coincident Activities

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- Schedule I:
  - Manufacture or import substances for research purposes as set forth in an approved protocol as required per 21 CFR 1301.18
  - Distribute to persons registered to conduct research with such substance or to conduct chemical analysis





# Researcher Coincident Activities

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- Schedules II through V:
  - Conduct chemical analysis
  - Manufacture as set forth in a statement filed
  - Import substances for research purposes
  - Distribute to persons registered to conduct research and chemical analysis
  - Conduct instructional activities







# Researcher Coincident Activities

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Small amounts may be manufactured if the quantities are set forth in a statement filed with the application for registration, **AND** the purpose as set forth in the statement is to develop synthesis procedures or other research **not related to dosage form** development.





# Manufacturer Coincident Activities

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- Schedule I through V:
  - Distribute a substance or class for which registration was issued
- Schedule II through V:
  - Conduct chemical analysis and with substances in the schedules authorized for manufacture





# Manufacturer Coincident Activities

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When the purpose is for:

- Product Development
  - bioavailability, formulation, stability and validation studies
- Establish manufacturing processes/procedures
  - pilot, scale up, reformulation studies, *etc.*
- Satisfy regulatory requirements
  - FDA submissions or good manufacturing practice

A manufacturer registration is required and **QUOTAS** apply to conduct these activities.





# Coincident Activities

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- 21 CFR 1301.13(e)(1)
- Coincident to the primary activity does not convey the equivalent registration
  - *e.g.* coincident distribution does not grant you a distribution registration
- Registration should reflect primary activity





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# Questions?

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